

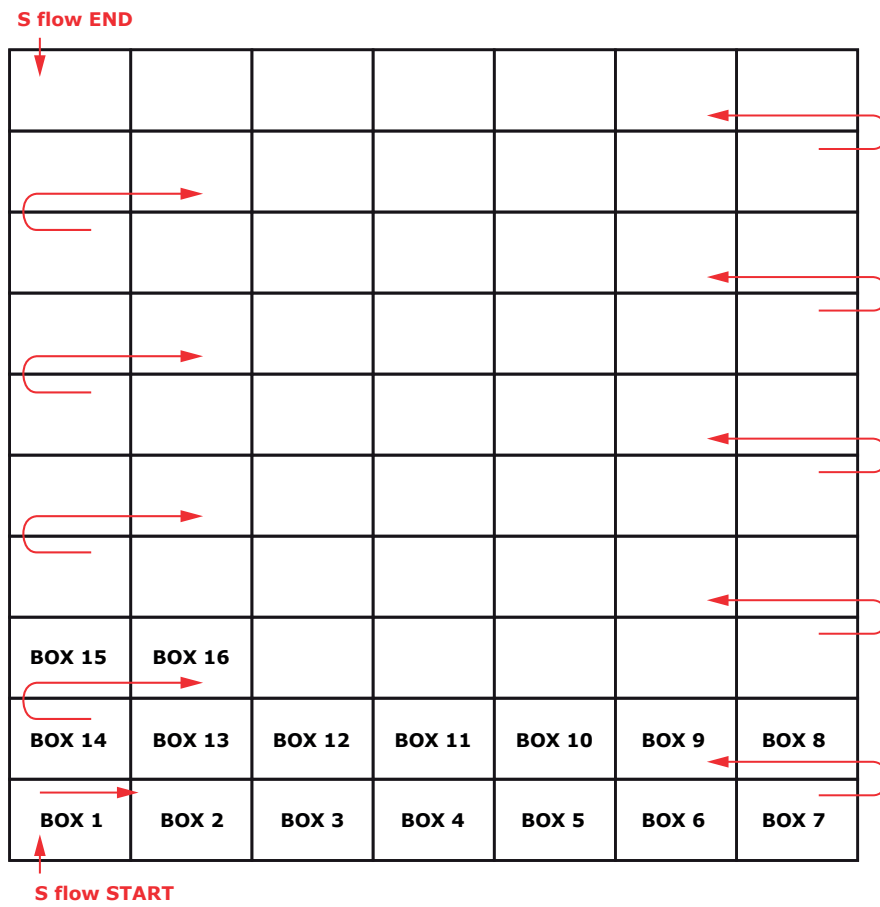
## Packing of cartons in container:

- The container must be packed with each purchase number separately.
- All cartons must be sorted by carton numbers per purchase number.
- Cartons must be packed with the top closing upwards.
- Cartons labels must face the opening of the container.
- Cartons must be packed from one side, starting from left, one layer at the time.
- The packing must be in a "S" flow:
  - o First layer; from left to right, second layer; from right to left, third layer; from left to right etc. (see fig. A).
- The next row should start from the same side, that the first row is finished (see fig. B).

**FIG. A**

**CONTAINER SEEN FROM THE OPENING:**

*(Fig A is only for illustration!)*



Packing of container must start from inner left corner - row 1 (end of container).

