

TECHNICAL REQUIREMENTS TO GARMENTS

Please find the technical data:
Use the grey scale for colour

DENIM

TEST	STANDARD	REQUIREMENT	TOLERANCE
G/m ²	ISO 3801/5	As informed in programme	+/- 5%
Density	DIN 53853 (knit)	As informed in programme	+/- 5%
	ISO 7211/2 (woven)		
Pilling tendency	ISO 12945-2 (woven)	1000 turns	5
	BS 5811 (knit)	5000 turns	4-5
		10000 turns	4
		25000 turns	3-4
Dimensional stability	ISO 5077	As informed in programme	Length -3%
	ISO 6330		Width -3%
	ISO 3759		
	ISO 3175-3		
Colour fastness			
In washing	ISO 105 C06	Change: 3-4 Staining: 3-4	
In dry cleaning	ISO 105 D01	Change: 4	
To light	ISO 105 B02	Change: 4-5 Staining: 4	
To perspiration	ISO 105 E04	Change: 4 Staining: 4	
Rubbing dry	ISO 105 X12	Staining: 4-5	
Rubbing wet	ISO 105 X12	Staining: 4	
To water	ISO 105 E01	Change: 4 Staining: 4	

JACKETS

TEST	STANDARD	REQUIREMENT	TOLERANCE
G/m2	ISO 3801/5	As informed in programme	+/- 5%
Density	DIN 53853 (knit)	As informed in programme	+/- 5%
	ISO 7211/2 (woven)		
Pilling tendency	ISO 12945-2 (woven)	1000 turns	5
	BS 5811 (knit)	5000 turns	4-5
		10000 turns	4
		25000 turns	3-4
Dimensional stability	ISO 5077	As informed in programme	Length -3%
	ISO 6330		Width -3%
	ISO 3759		
	ISO 3175-3		
Colour fastness			
In dry cleaning	ISO 105 D01	Change: 4	
To light	ISO 105 B02	Change: 4-5	
		Staining: 4	
To perspiration	ISO 105 E04	Change: 4	
		Staining: 4	
Rubbing dry	ISO 105 X12	Staining: 4-5	
Rubbing wet	ISO 105 X12	Staining: 4	
To water	ISO 105 E01	Change: 4	
		Staining: 4	

KNITWEAR

TEST	STANDARD	REQUIREMENT	TOLERANCE
G/m2	ISO 3801/5	As informed in programme	+/- 5%
Density	DIN 53853 (knit)	As informed in programme	+/- 5%
	ISO 7211/2 (woven)		
Pilling tendency	ISO 12945-2 (woven)	1000 turns	5
	BS 5811 (knit)	5000 turns	4-5
		10000 turns	4
		25000 turns	3-4
Dimensional stability	ISO 5077	As informed in programme	Length – 5%
	ISO 6330		Width – 5%
	ISO 3759		
	ISO 3175-3		
Colour fastness			
In washing	ISO 105 C06	Change: 4	
		Staining: 4	
In dry cleaning	ISO 105 D01	Change: 4	
To light	ISO 105 B02	Change: 4-5	
		Staining: 4	
To perspiration	ISO 105 E04	Change: 4	
		Staining: 4	
Rubbing dry	ISO 105 X12	Staining: 4-5	
Rubbing wet	ISO 105 X12	Staining: 4	
To water	ISO 105 E01	Change: 4	
		Staining: 4	

PANTS/SHORTS

TEST	STANDARD	REQUIREMENT	TOLERANCE
G/m2	ISO 3801/5	As informed in programme	+/- 5%
Density	DIN 53853 (knit) ISO 7211/2 (woven)	As informed in programme	+/- 5%
Pilling tendency	ISO 12945-2 (woven)	1000 turns	5
	BS 5811 (knit)	5000 turns	4-5
		10000 turns	4
		25000 turns	3-4
Dimensional stability	ISO 5077 ISO 6330 ISO 3759 ISO 3175-3	As informed in programme	Length -3% Width -3%
Colour fastness			
In washing	ISO 105 C06	Change: 4 Staining: 4	
In dry cleaning	ISO 105 D01	Change: 4	
To light	ISO 105 B02	Change: 4-5 Staining: 4	
To perspiration	ISO 105 E04	Change: 4 Staining: 4	
Rubbing dry	ISO 105 X12	Staining: 4-5	
Rubbing wet	ISO 105 X12	Staining: 4	
To water	ISO 105 E01	Change: 4 Staining: 4	

SHIRTS AND BLOUSES

TEST	STANDARD	REQUIREMENT	TOLERANCE
G/m ²	ISO 3801/5	As informed in programme	+/- 5%
Density	DIN 53853 (knit)	As informed in programme	+/- 5%
	ISO 7211/2 (woven)		
Pilling tendency	ISO 12945-2 (woven)	1000 turns	5
	BS 5811 (knit)	5000 turns	4-5
		10000 turns	4
		25000 turns	3-4
Dimensional stability	ISO 5077	As informed in programme	Length -3%
	ISO 6330		Width -3%
	ISO 3759		
	ISO 3175-3		
Colour fastness			
In washing	ISO 105 C06	Change: 4	
		Staining: 4	
In dry cleaning	ISO 105 D01	Change: 4	
To light	ISO 105 B02	Change: 4-5	
		Staining: 4	
To perspiration	ISO 105 E04	Change: 4	
		Staining: 4	
Rubbing dry	ISO 105 X12	Staining: 4-5	
Rubbing wet	ISO 105 X12	Staining: 4	
To water	ISO 105 E01	Change: 4	
		Staining: 4	